

VAULT GROUND BUS RISER

GROUND BAR OR OTHER DEVICE TO BE BONDED 3/8" STAINLESS STEEL BOLT AND NUT STAINLESS STEEL FLAT WASHER AND LOCK WASHER EACH CONNECTION, OR STAINLESS STEEL 2-HOLE GROUND LUG WASHER; SITE PRO PART NO. GW381, OR EQUAL, EACH CONNECTION SURFACES TO BE CLEAN AND AN ANTI-CORROSIVE COMPOUND (NO-OX-ID A-SPECIAL, OR EQUAL) APPLIED PRIOR TO CONNECTING TWO BOLT TONGUE, LONG BARREL, COPPER, DOUBLE COMPRESSION CRIMP GROUND WIRE

OPPOSITE CORNERS OF THE VAULT AND SHALL BE SEPARATED BY A MINIMUM DISTANCE OF

ONE ROD LENGTH (20 FT).

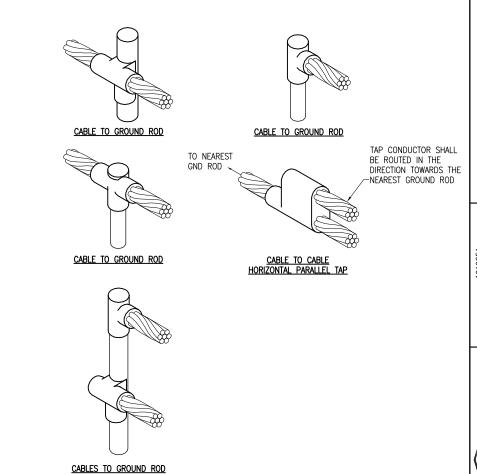
2 HOLE LONG BARREL COMPRESSION LUG TABLE			
WIRE SIZE	BURNDY CAT. NO.	THOMAS & BETTS CAT. NO.	PENN-UNION CAT. NO.
#8 AWG STRANDED	YA8C-2TC38	256-30695-1157	BBLU-8D-2TC38
#6 AWG SOLID	YA8C-2TC38 OR YGA6C-2TC38E2G1		
#6 AWG STRANDED	YA6C-2TC38	256-30695-1158	BBLU-6D-2TC38
#4 AWG STRANDED	YA4C-2TC38	256-30695-1159	BBLU-4D-2TC38
#2 AWG STRANDED	YA2C-2TC38	256-30695-1160	BBLU-2D-2TC38
#2 AWG SOLID	YA3C-2TC38	256-30695-1160	BBLU-3D-2TC38
#1/0 AWG STRANDED	YA25-2TC38	256-30695-1162	BBLU-1/0D-2TC38
#2/0 AWG STRANDED	YA26-2TC38	256-30695-1116	BBLU-2/0D-2TC38
#3/0 AWG STRANDED	YA27-2TC38	54816BE	BBLU-3/0D-2TC38
#4/0 AWG STRANDED	YA28-2TC38	256-30695-1117	BBLU-4/0D-2TC38

MOTEC

- ALL CONNECTIONS TO GROUND BUS BAR SHALL BE WITH 2 HOLE TONGUE LONG BARREL COMPRESSION LUGS BOLTED TO THE BUS BAR.
- GROUND WIRE CONNECTIONS TO EQUIPMENT SHALL BE WITH 2 HOLE TONGUE LONG BARREL COMPRESSION LUGS BOLTED TO THE DEVICE OR WITH THE RESPECTIVE EQUIPT MANUFACTURER'S LUG OR TERMINAL WHERE APPLICABLE.
- 3. GROUNDING ELECTRODE CONDUCTORS, BONDING JUMPERS, & INDIVIDUAL GROUND WIRES SHALL NOT BE INSTALLED IN METAL CONDUIT. WHERE PLASTIC CONDUIT IS USED FOR INDIVIDUAL GROUND WIRES, DO NOT COMPLETELY RECIRCLE THE CONDUIT WITH FERROUS AND/OR MAGNETIC MATERIALS. WHERE METAL CLAMPS ARE INSTALLED USE NYLON BOLTS, NUTS, WASHERS, & SPACERS TO INTERRUPT A COMPLETE METALLIC PATH FROM ENCIRCLING THE CONDUIT.
- 4. ALL CONNECTIONS SHALL BE COATED WITH A CORROSION PREVENTATIVE COMPOUND (SANCHEM INC. NO-OX-ID "A-SPECIAL", OR BURNDY PENETROX E, OR APPROVED EQUAL) BEFORE JOINING. ALL COPPER BUS BARS SHALL BE CLEANED PRIOR TO MAKING CONNECTIONS TO REMOVE SURFACE OXIDATION. CLEAN SURFACES, OF RESPECTIVE DEVICES TO BE BONDED, TO BARE METAL, PER NEC 250-12.

<u>NOTES</u>

- CONNECTIONS TO GROUND BUS BAR SHALL BE WITH 2-HOLE TONGUE LONG BARREL COMPRESSION LUGS BOLTED TO THE BUS BAR WITH 3/8" STAINLESS STEEL BOLTS, NUTS, AND WASHERS.
- 2. ALL INSULATED GROUND WIRES SHALL HAVE GREEN COLORED INSULATION FOR ALL CONDUCTOR AWG AND KCMIL.
- CONSTANT CURRENT REGULATORS SHALL BE SHUT OFF PRIOR TO DISCONNECTING EXISTING FRAME GROUNDS AND SHALL REMAIN OFF UNTIL GROUNDING UPGRADES AND NEW GROUND CONNECTIONS ARE COMPLETED.
- 4. ALL WORK SHOWN ON THIS SHEET SHALL BE PAID FOR UNDER ITEM AR109200 "INSTALL ELECTRICAL EQUIPMENT" PER LUMP SUM.
- CONTRACTOR SHALL FIELD VERIFY EXISTING CONDITIONS. REPORT ANY VARIATIONS TO THE RESIDENT ENGINEER. EXISTING EQUIPMENT CONNECTED TO THE EXISTING GROUND SYSTEM SHALL BE RECONNECTED TO THE NEW GROUND BAR.



DETAIL NOTES

- 1. ALL BELOW GRADE CONNECTIONS TO GROUND RODS & GROUND RING CONDUCTORS SHALL BE EXOTHERMIC WELD TYPE CONNECTIONS. EXOTHERMIC WELDS SHALL BE CADWELD AS MANUFACTURED BY ERICO PRODUCTS, SOLON, OHIO, ULTRAWELD AS MANUFACTURED BY HARGER LIGHTNING PROTECTION & GROUNDING EQUIPMENT, GRAYSLAKE, IL, THERMOWELD AS MANUFACTURED BY CONTINENTAL INDUSTRIES, TULSA, OKLAHOMA, OR APPROVED EQUAL. VERIFY PROPER SIZES, MOLDS, TYPES, AND REQUIREMENTS FOR THE RESPECTIVE APPLICATION WITH THE MANUFACTURER, AND INSTALL PER THEIR DIRECTIONS.
- FOR APPLICATIONS TO GALVANIZED STEEL OR PAINTED STEEL, REMOVE GALVANIZING AND/OR PAINT & CLEAN THE SURFACE TO EXPOSE BARE STEEL BEFORE MAKING EXOTHERMIC WELD CONNECTION.
- 3. INDIVIDUAL GROUNDING ELECTRODE CONDUCTORS SHALL NOT BE INSTALLED IN METAL CONDUIT. INSTALL GROUNDING ELECTRODE CONDUCTORS IN SCHED 40 PVC CONDUIT AS REQUIRED IN FOUNDATIONS, FOR PROTECTION, WHERE ENTERING ENCLOSURES, ETC. WHERE PLASTIC CONDUIT IS USED FOR INDIVIDUAL GROUND WIRES, DO NOT COMPLETELY ENCIRCLE THE CONDUIT WITH FERROUS AND/OR MAGNETIC MATERIALS. WHERE METAL CLAMPS ARE INSTALLED USE NYLON BOLTS, NUTS, WASHERS, & SPACERS TO INTERRUPT A COMPLETE METALLIC PATH FROM ENCIRCLING THE CONDUIT.

EXOTHERMIC WELD DETAILS

DATE REVISION

T
17-0059-815

AARSHALL COUNTY AIRPORT LACON, ILLINOIS

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AVE, LIGHT AND MARK 805' EXTENSION VAULT GROUND BUS RISER AND GROUNDING DETAILS

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GROUNDING LUG CONNECTION DETAIL

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